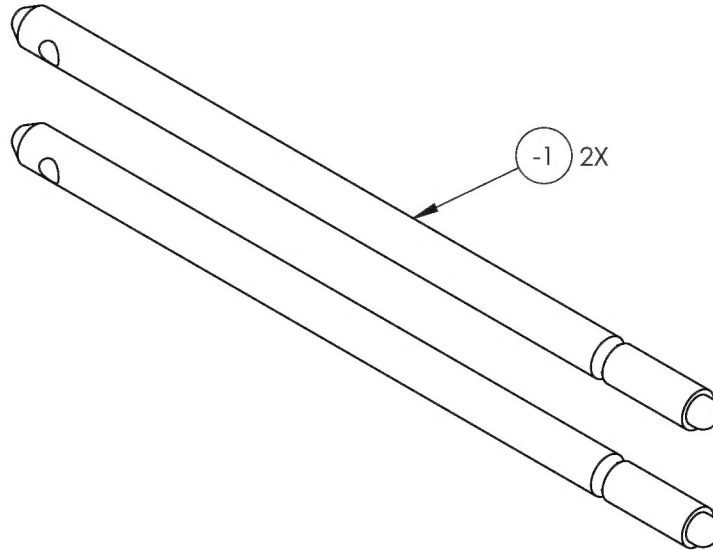


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/29/2016	RJC	JAG



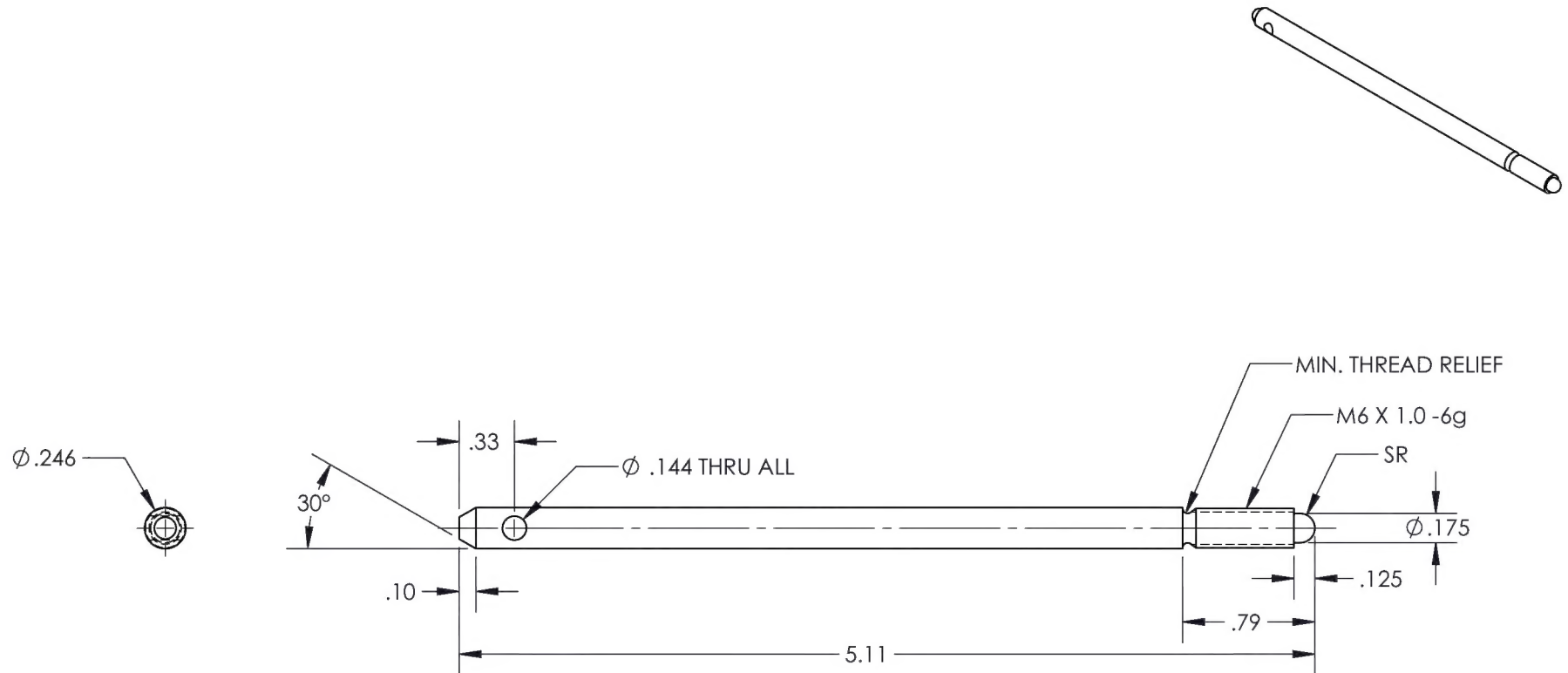
NOTE:
REF. AIRBUS T/N 1X56-150-111.

DART AEROSPACE																				
TITLE GUIDE BOLTS																				
DWG NO. RBE1X56-150-111	REV 1																			
<table border="1"> <tr> <td>MAT'L</td> <td rowspan="4"> <small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°</small> </td> </tr> <tr> <td>HEAT TREAT</td> </tr> <tr> <td>FINISH</td> </tr> <tr> <td>SPEC</td> </tr> <tr> <td>DRAWN BY: CLOUGH</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>CHECKED: DUERFELDT</td> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>USED ON MODEL</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>EC145</td> </tr> <tr> <td>SCALE 1:1</td> <td>DATE 8/11/2016</td> </tr> <tr> <td colspan="2" style="text-align: right;">SHEET 1 OF 2</td> </tr> </table>		MAT'L	<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°</small>	HEAT TREAT	FINISH	SPEC	DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	QA APPR: LINDSAY	USED ON MODEL	APPROVED: GILBERT	EC145	SCALE 1:1	DATE 8/11/2016	SHEET 1 OF 2	
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APPROVED: GILBERT	EC145																			
SCALE 1:1	DATE 8/11/2016																			
SHEET 1 OF 2																				

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	BOLT	1018/1020 CR		2

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-1)
BOLT

DART AEROSPACE	
TITLE GUIDE BOLTS	
DWG NO. RBE1X56-150-111-1	REV 1
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2 REV D	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 8/11/2016
	SHEET 2 OF 2